# Product Introduction

Model : DU800-T8-96F

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### The Introduction of Company

•The course of company's developemnt •Products on sale •Elements of products

#### **2** The Introduction of Products

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•External structure •Internal structure •Software functions

### Advantages of Products

·Smartness ·Stability ·High-efficiency

### **5** Software Operation

·Operating manual ·Summary of operating interfaces

### 4 Details of Products

·Details of hardware ·Product specification

### Others

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·Honors ·Contact information



Beijing HuaweiGuochuang Electronic Technology Co. Ltd. is a Chinese high-tech enterprise with integrated research and development (R&D), production and sales operations. The pick and place machine, SMT's main equipment, is our key research and development equipment.

Our vision is to become an enterprise which ma-k es cost-effective domestic pick and place machine o f our own and we intend to break the current situ-at ion of international monopoly.

We have maintained the philosophy of being patriotic, pragmatic, innovative as well as serving the society. The products of pick and place machine on sale are not only appreciated by small and mediumsized enterprises at home, but also very well received by consumers abroad.



### The Course of Development

### Contact with SMT equipment

It is the first time for us to make contact with SMT peripherals and set about production and sale, and continue to push forward under continuous pratice.

# The advent of the first generation of pick and place machine

The first generation of si-m ple desktop machine wh-ic h can be used for mark-et sale was successfully de-ve loped and at the same ti me was launched to the m arket in 2010. And guid-ed by customers' real nee-ds , we continue to press ahea d.

#### The advent of multifunction pick and place machine

Multi-function pick and place machine is not only mountable but can precisely mount the sophisticated integrated circuit chips, the first generation of which was developed in 2015 and marked a groundbreaking one at home, building an excellent reputation of domestic machine from then on.

### The invention of smart pick and place machine

The invention of smart pick and place machine innovates the way of programming. Both of the speed of the programming and the efficiency of mounting have been greatly improved, making it more userfriendly and intelligent.

2020

#### The invention of smart high-speed pick and place machine

The emergence of the second generation of smart high-speed pick and place machine has largely improved the efficiency of programming and of mounting . Besides , the ability to mount ultrahigh electronic components within 20mm makes pick and place machine more widely used.

2004

2010

2015

2018

# **An Overview of Current Models**

Universality, high-precision, high-efficiency and high-smartness





17%

23%

25%

### Pick and Place Machine with Four Heads

It is the main machine for PCB proofing in small volume of production.

### Pick and Place Machine with Six Heads

This type of machine runs at a medium speed and is of high precision, and it is universal for different requirements.



### Pick and Place Machine with Eight Heads

This high-precision, universal machine can be applied to the demand for mass production according to different requirements.

### Innovative DU Series—Universal Pick and Place Machine at a High Speed

In addition to meeting the basic needs, this type of machine is able to mount ultra-high electronic components up to 20mm.





# Basic Elements of SMT Pick and Place Machine

Several core elements you must know for purchasing machines



### The Most Essential Elements of **A Qualified Pick and Place** Machine

Before purchasing a machine, we must carry out a reasonable appraisal and consideration of the most essential performance. The quality and price varies vastly due to the multiple brands, so customers can't even figure out how to choose one which is most suitable for him-s elf. And it is very necessary for you t o make full preparation before purchasing.

Then how can we choose a machine suitable for ourselves?

Basic ements mounting accuracy

mounting stability

mounting Intelligence After adjusting the program, the rate of finished products is higher than 99.5% under the condition of continuous 24-hour mounting.

The resistor and capacitor above 0402 can not represent the accuracy of the machine. The mou

nting accuracy and repeated mounting accuracy referred mean whether the precision chip with

the lead pitch of 0.3mm can be accurately mou-

nted. And the process can be completed without a second adjustment in a row for ten times.

The degree of manual involvement in the process of programming is less than 15%, most of the work is undertaken by the software part of the machine and completed automatically.

It refers to the mounting efficiency of the equipment per hour, namely the number of components to mount in unit time under the premise of ensuring the stability, for example, with stopwatch timing, the mounting efficiency of the machine is 100 / 25 \* 3600 = 14400 pc/h based on the calculation of 25 seconds for 100 pieces.





\* In accordance with International standards

# **Introduction of Accuracy Unit**

0.05mm

Mounting Accuracy

0.01mm

**Positioning Accuracy** 



**Repeated Accuracy** 



Non-stop Work



### DU800-T8-96F-EE

Independent high-speed multi-function machine with eight heads which can hold 96 feeders





The Real Shot from the **Front** 



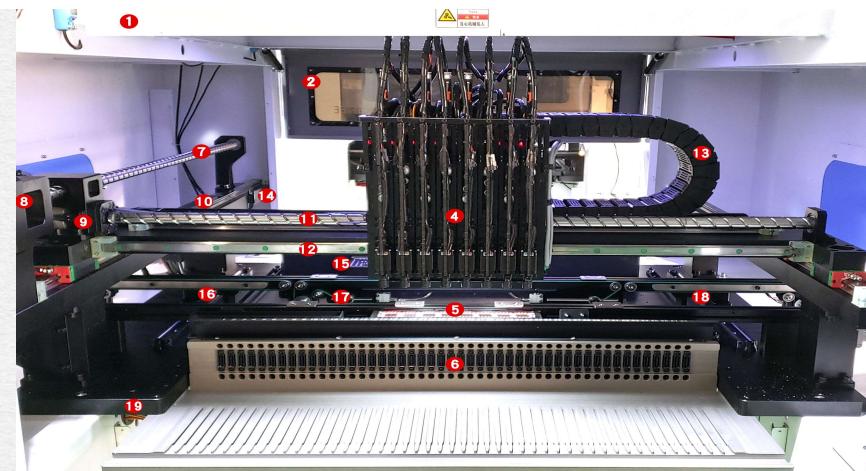




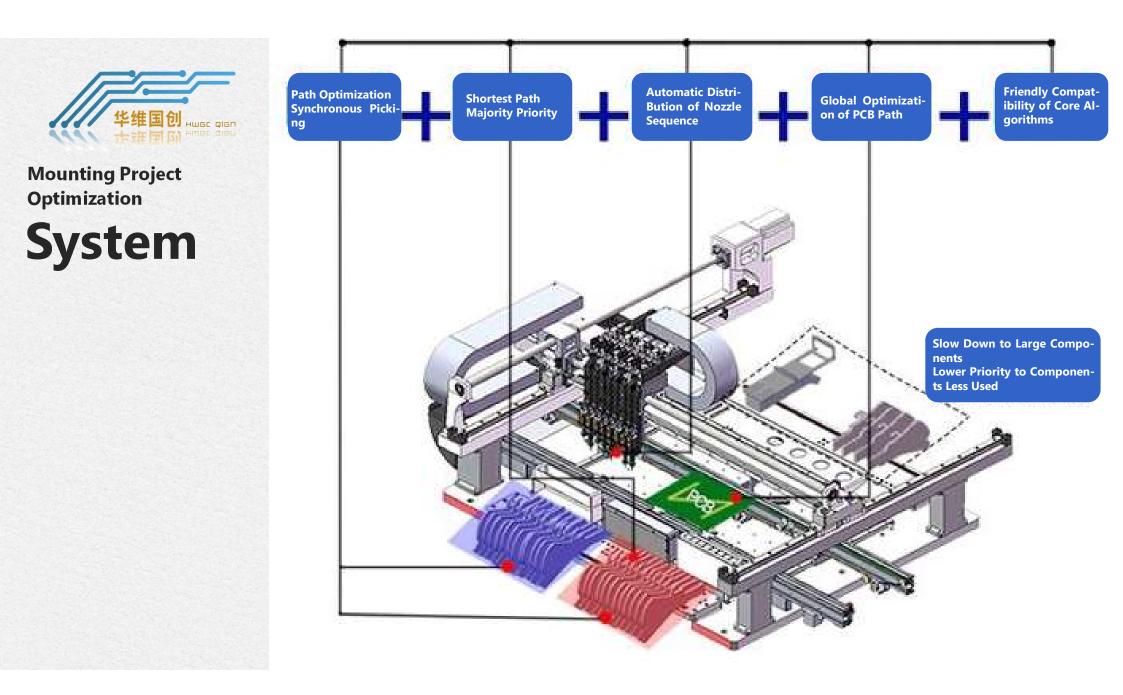


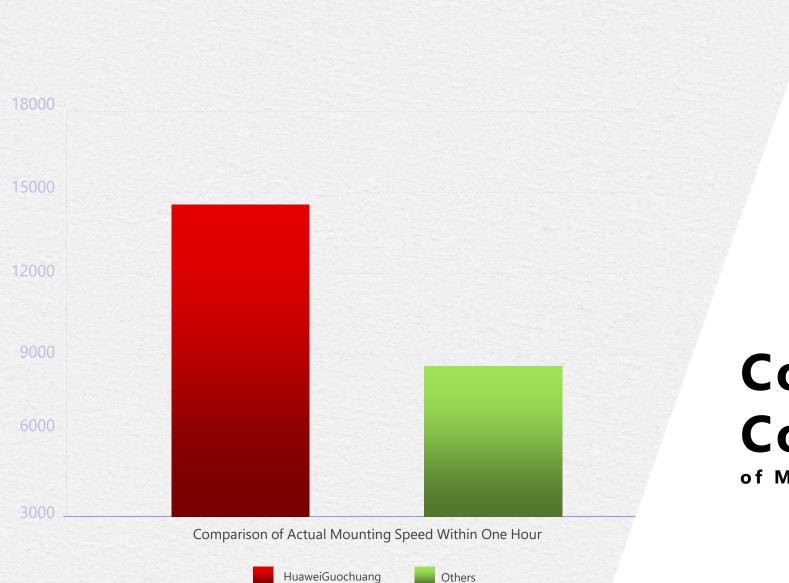
Internal

Structure of the Machine



1.Housing 2.Shield 3.Pneumatic Support Bar 4.Placement Heads 5.1MP Fast HD Camera
6.Feeder Slots 7.Ground Ball Screw of Y Axis 8.Servo Motor of Y Axis 9.Servo Motor of X Axis
10.Linear Motion Guide of Y Axis 11.Ground ball screw of X axis 12.Linear Motion Guide of X Axis
13.Flexible Silent Cable Carrier 14.Anti-Collision Sensor 15.5MP HD Camera 16.Waiting Area
17.Mounting Area 18. Exiting Area 19. Base





\*The speed is the actual mounting speed calculated by manual hand-held stopwatch within one hour, so as to eliminate the possibility of exaggerating the data with false mark in the software.

# Competitive Comparison

of Mounting Efficiency

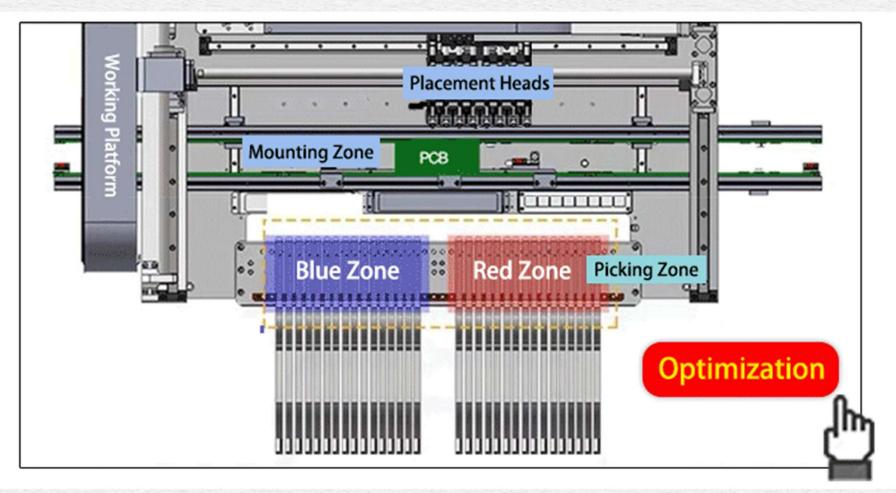


# **Product Advantages**

Software

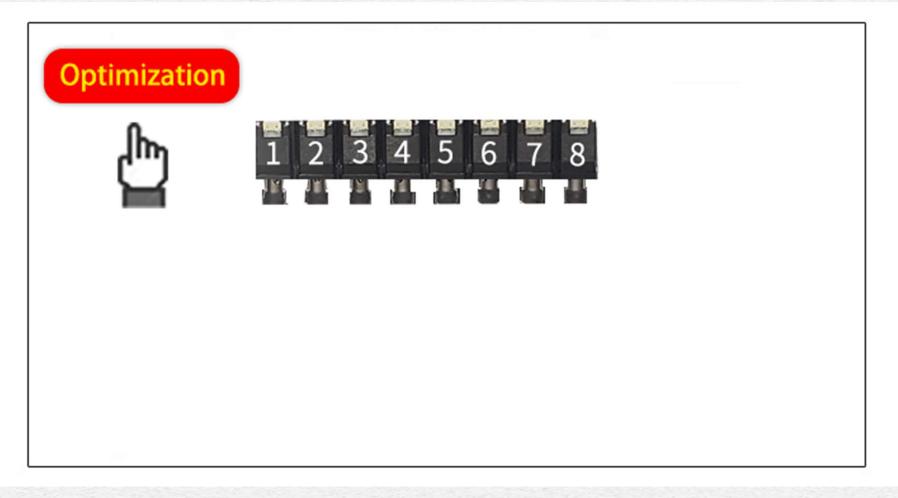


Intelligent optimization makes the troublesome distribution of multiple components' feeding more efficient and logical, compared with the traditional manual method.



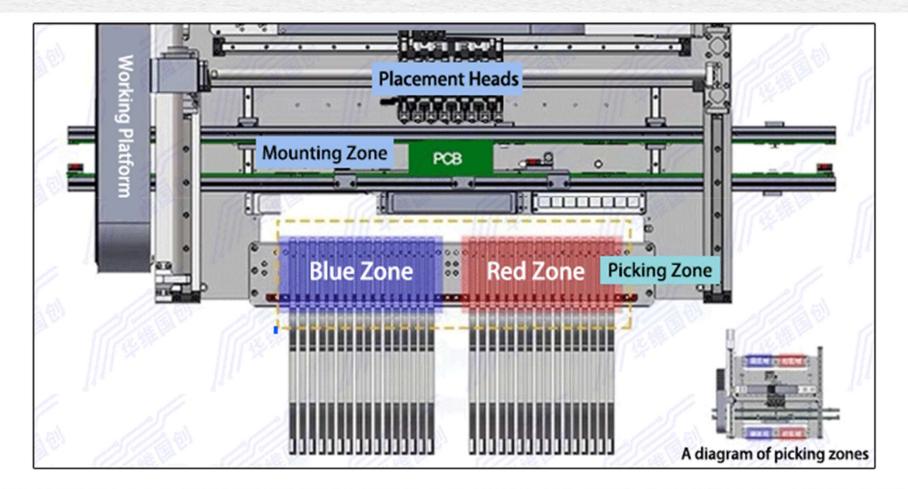
Automatic optimization of feeders' installation positions tackles the problem of tedious mannual distribution perfectly

Select nozzle models intelligently according to BOM, and update the position number of corresponding nozzle in the program synchronously.



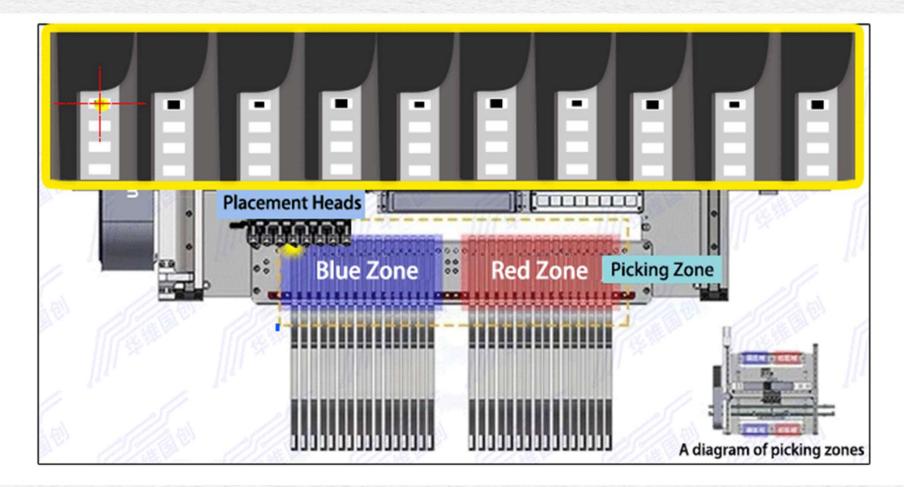
Automatic optimization of nozzles' installation sequence

The seamless connection between feeding and picking is achieved by the one-click optimization implemented by intelligent algorithms.



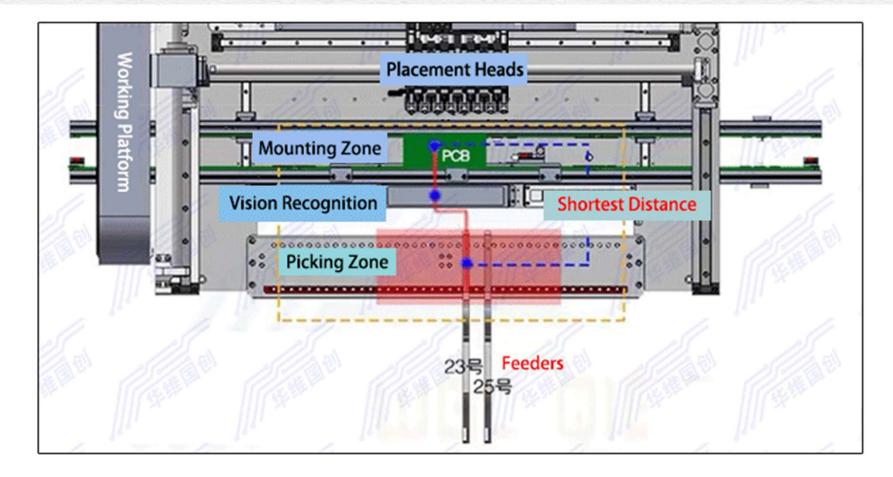
**C**oncurrent picking with multiple heads, which maximize the efficiency of picking

The meaning of this function: It can save 30% programming time costs and greatly improve efficiency by fast, efficient and accurate one-click operation.



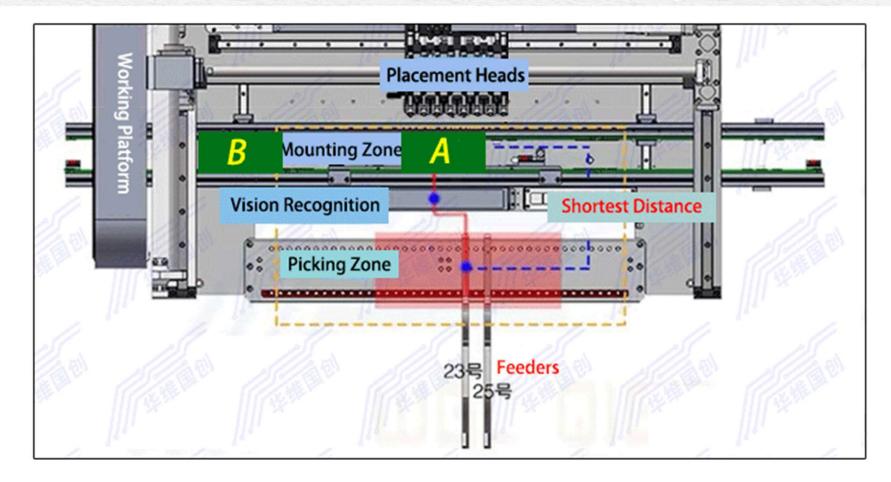
Automatic calibration of feeder picking coordinates

Using the system's intelligent algorithm, HuaweiGuochuang mounting system can help you make it with just one click instead of conducting tests and distributing the complex and massive layout by hand.



Full automatic layout of the shortest path for mounting

In order to save time costs as much as possible and realize high energy efficiency, we divide the entry process into three stages including waiting stage, mounting stage and exiting stage for finished products.



**Three-stage entry** 



# **Details of Products**

True precision, true high-efficiency and true smartness



# **Industrial Computer**

17-inch display, keyboard amd mouse.

User-friendly OS already installed, supports WinXP / Win7, vision programming and PCB file importing etc.



# Precision Ball Screw and Linear Motion Guide

The use of imported precision ball screw and linear motion guide,will bring long term maintenance-free operation, high accuracy and noise-free runnning ,improves the machine performance effectively.

Guarantee the mounting accuracy of 0201-0402,QFN,QFP and BGA.

Achieve high stability of 24-hour continuous work without downtime, considerably improving the productivity.



# High Durable Cable Carrier and Flexible Cable

Use the same type of cable carriers bearing up to 10 million constant motions as imported machines.

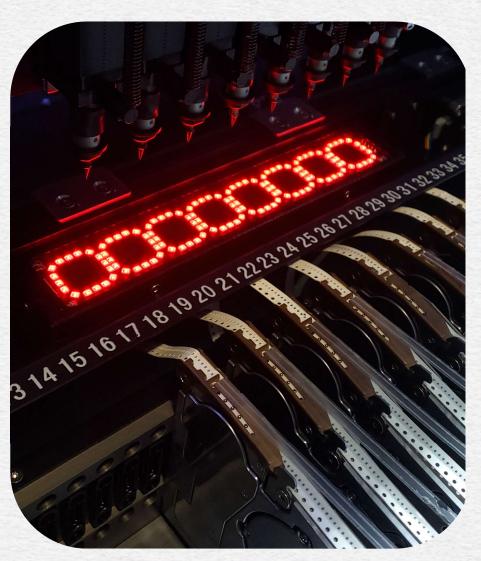
Igus flexible cables designed for industrial motion application,which can resist a range of dangerous conditions, like extreme temperatures and oil, and can handle any type of motion, including horizontal, torsional or high speed, ensure the reliable connection of the electrical circuit in high-speed reciprocating motion.



# **HD** Camera

Professional imported 5MP industrial calibration HD camera used for mounting chips and its supporting 5MP distortion-free induatrial vision HD lens.

Eight 1MP industrial fast recognition cameras which can increase efficiency significantly by simultaneous recognition of eight placement heads.





## **Product Specification**

Software part



Model	HW-DU800-96F-EE
Number of Placement Heads	8(high-accuracy)
Number of IC Trays	48
Number of Feeders	96(subject to 8mm feeder)
Positioning Accuracy	0.01mm
Repeated Mounting Accuracy	0.02mm
Range of Mounting Speed	12000-15000Pcs/h
Applicable Components	resistor,capacitor,chip,lamp bead etc.
Supported Maximum Area of PCB	430*370mm
Feeders	electric feeder, pneumatic feeder, vibrating feeder, IC tray etc.
Recognition Devices	mark camera x1,fast recognition camera x8, high-precision camera x1
Maximum Height of Applicable Components	≤20mm
Recognition Methods	simultaneous recognition and picking with eight heads
PCB Convey Mode	three-stage entry, automatic connection from left to right, automatic PCB positioning
Mark Positioning	manual / automatic
Programming Method	automatic programming after manually importing files of PCB coordinates
Control System	HuaweiGuochuang control system
Maximum Step Length of XY Axis	629mm*679mm
Tracks of XY Axis	double linear motion guide + double ground ball screw
Motion Mode of XY Axis	intelligent linkage of acceleration and deceleration of curve and line, integrated linear interpolation algorithm.

Price	
Control Computer	industrial control computer with Intel high-performance processor
Adjusting Method of Tracks	electric
Range of Nozzle Buffer	4.5mm
Maximum Step Length of Z Axis	50mm
Range of Angle for Components	±180°
Motor	AC Servo Motor
Driver	High-speed DSP driver
Air Supply Requirements	oil water filter,≥ 60L,dust filter and air pressure stabilizer etc.
Vacuum Supply of Nozzle	Japanese CKD vacuum generator integrating the high-speed vacuum burst function
Range of Air Supply Pressure	0.5-0.6mp
OS	Independent research and development SMT intelligent OS based on Windows
Vision Display	17-inch industrial control display
Cable	German Igus durable flexible cable (10 million times)
Power Supply	220V 50/60Hz
Average Power	800W
Machine Dimensions	1500*1540*1410mm
Weight	850Kg



# **Software Operation**

Reduction of errors caused by manual edit and achievement of intelligent programming



# **Operating Manual**

#### Create production project and set mark points

Import the .CSV file exported from PCB files, generate project coordinates through four corner coordinate positioning, and automatically generate mark points. Through the packaging library, the layout of material station and nozzle can be generated intelligently, and the picking parameters and mounting parameters can be generated at the same time, greatly improving programming speed.

#### Install feeder / nozzle

Install the corresponding feeders of electronic components and nozzles according to the assigned station of the system.

Calibrate feeder picking coordinates intelligently

One-click operation without manual work. It can automatically calibrate installed feeder picking coordinates. Originally, it took an hour, but through the function of automatic scanning, it could be completed in a few minutes.

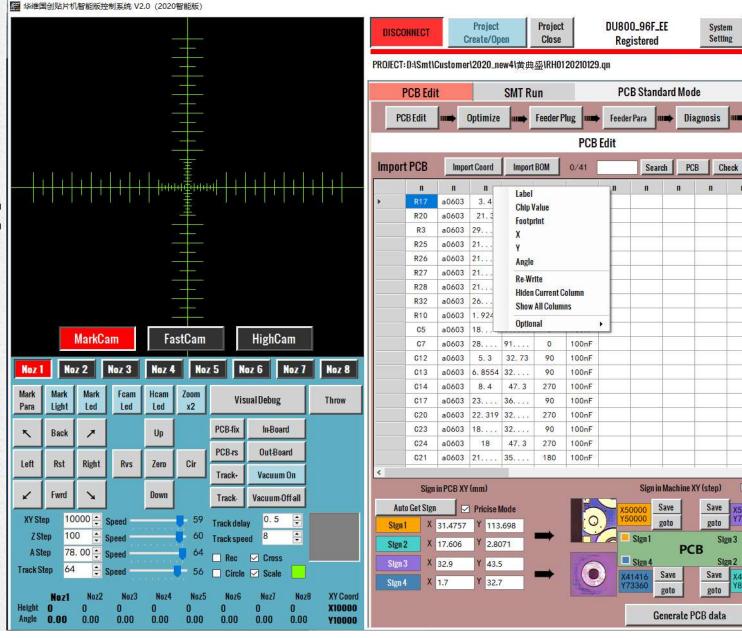
#### Start mounting

After a short manual adjustment and efficient automatic programming, the process quickly enters the first board trial, then you can start mass production if it runs smoothly.

# ншас фіап

# **Automatic** Assignment

of Mark Points



X

X

~

1

0

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□ 旋转180放置

X50411

Y70245

X46001

Y81981

Sign 3

Sign 2

Device

Calibration

Feeder Para

**SMT Run** 

Angle

п

HILL

П



# Automatic Creation

of Mounting Program After Manually Importing the File of Coordinates

PC	BEdit		Optimize		Feeder P	Plug 🚥	Feeder	Para		Diagnos	sis 📖	SMTR	an
						PCB E	dit						
Import PCB		Import Coord		Import	t BOM	0/41		S	earch	PCB	Check	Angle	×
	n	1	п	n	n	n	п	п	i li su	n n	n n	п	^
	R17	a0603	3.4	32.7	90	100K							
	R20	a0603	21.3	45.2	180	100K							
	R3	a0603	29	49	360	100K							
	R25	a0603	21	38	180	100K			1				
	R26	a0603	21	40	180	100K							
	R27	a0603	21	36	360	100K							
	R28	a0603	21	41	360	100K	1		1			1	
	R32	a0603	26	43	270	100K							
	R10	a0603	1.9244	46	90	100K							
	C5	a0603	18	91	0	100nF							
	C7	a0603	28	91	0	100nF							
	G12	a0603	5.3	32.73	90	100nF							
	C13	a0603	6.8554	32	90	100nF							
	C14	a0603	8.4	47.3	270	100nF							
	G17	a0603	23	36	90	100nF	10					- 1î	
	C20	a0603	22.319	32	270	100nF							
	C23	a0603	18	32	90	100nF							
	G24	a0603	18	47.3	270	100nF							
	C21	a0603	21	35	180	100nF							$\top$
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	Sign	in PCB XY	(mm)					Sig	n in Mach	nine XY (st	ep) 🗌	] 旋转18	0放置
Auto	o Get Sign	n 🖂	Pricise N	Aode				0000	Save	S	ave x504		
Sign 1	×	31.4757	Y 113.	.698	- Nor	: O.		0000	goto	g	oto Y702		•
Sign 2	X	17.606	Y 2.80	71	-			Sign 1		РСВ	Sign 3		
Sign 3	3 X	32.9	Y 43.5	ż		6	1 House	Sign 4	L.		Sign 2		-
Sign 4	X	1.7	Y 32.7					1416 3360	Save goto		ave X460 y819	981	
										ate PCB o	-	1	



## **One-click**

Intelligent Optimization of Mounting Program

来自	来自封装库         料槽吸嘴禁用设置           删除选定         从其他工程导入料站号		□ 开启备用吸嘴				一键生成			本地料站库			
删			2/2				レモエルス			优化结果			
	켗号	封浆	教量	供料	料站号	多组供料	吸嘴	同取容 差 (毫米)	相机	视觉算 法	识别 模式	降速 搬运	高度 (毫术)
	2	402	48	CL8-4	自动	1	502	0	快速相机	标准视觉	<i>=</i>		0
	5	LOFP1	1	料盘	自动	1	505	0	高清相机	标准视觉	精	1	0

#### 分类设置 优化生成贴装列表



### **Automatic Optimization for the Layout of Nozzles and Feeders**







# Applicable Components

\*0201, 0402, 0603, 0805, 120 6, diode, triode, SOT and QFP, BGA with lead pitch  $\geq$  0.3mm (subject to dimension of 40\*40 mm and lead center distance 0.5mm) etc.

### Honors

With the development of intelligent motion control system, visual recognition system, image processing system and other core technologies, our patch technology is becoming more and more mature.

In terms of hardware manufacturing, the core parts are imported brands to ensure more stable, reliable and long-term product performance. After winning a variety of invention patents, utility model patents and software copyright, the current mounting standard has reached the international level.

We not only have a stable customer base in China, but also get more and more favor overseas.









Air Pressure:	range of 0.55Mpa-0.65Mpa
Air Quantity:	according to the scale of production line
Air Condition:	oil water removal
Voltage:	220V for pick and place machine
	380V for reflow oven
Temperature:	17°C~28°C
Humidity:	45%~70%RH





### **Customers in North of China**

### **Customers in East of China**









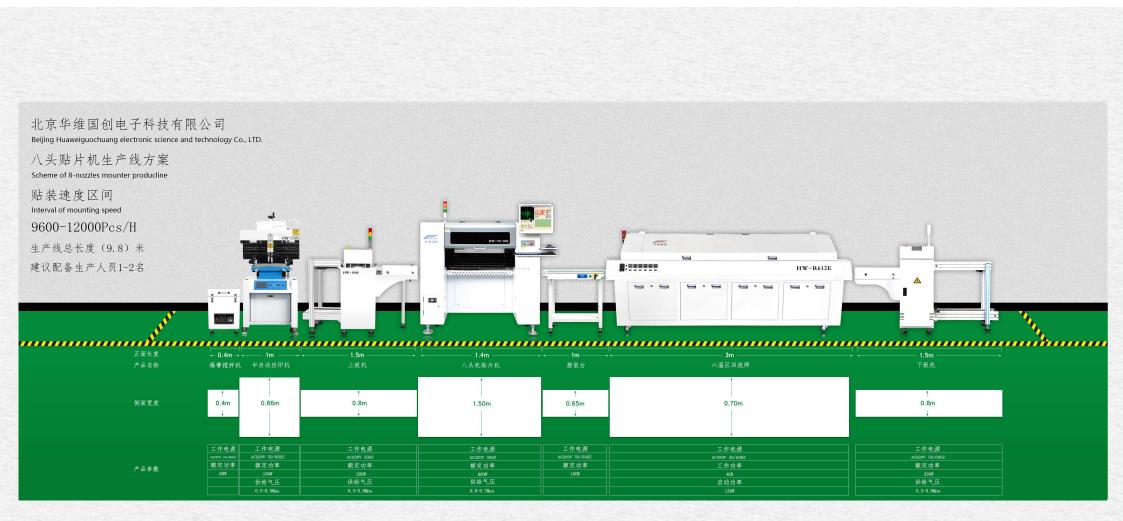
### Customers in South of China & Overseas



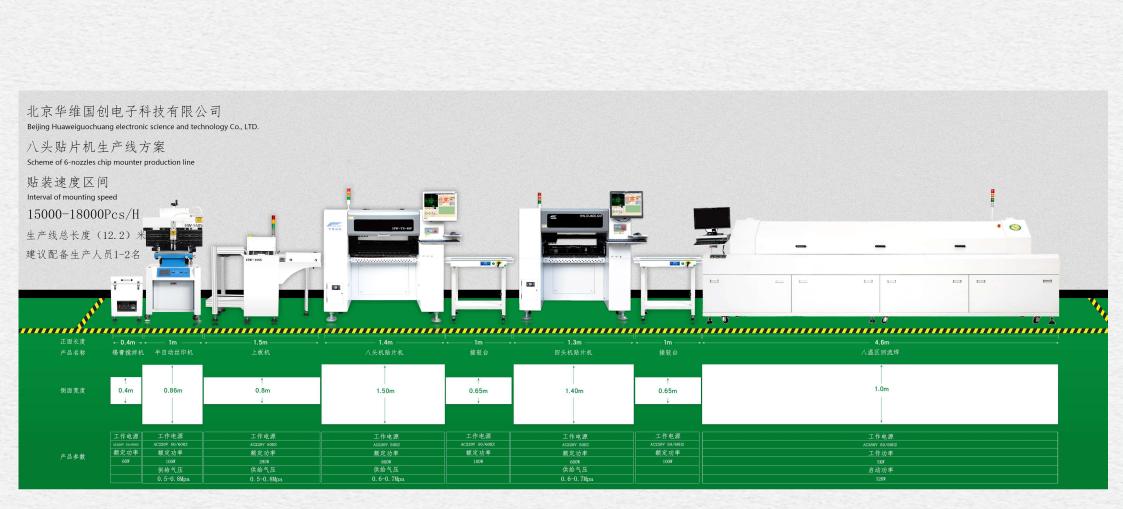
## **Common Production Line Configuration**

The production line will be different according to different mounting needs, the following is for reference only

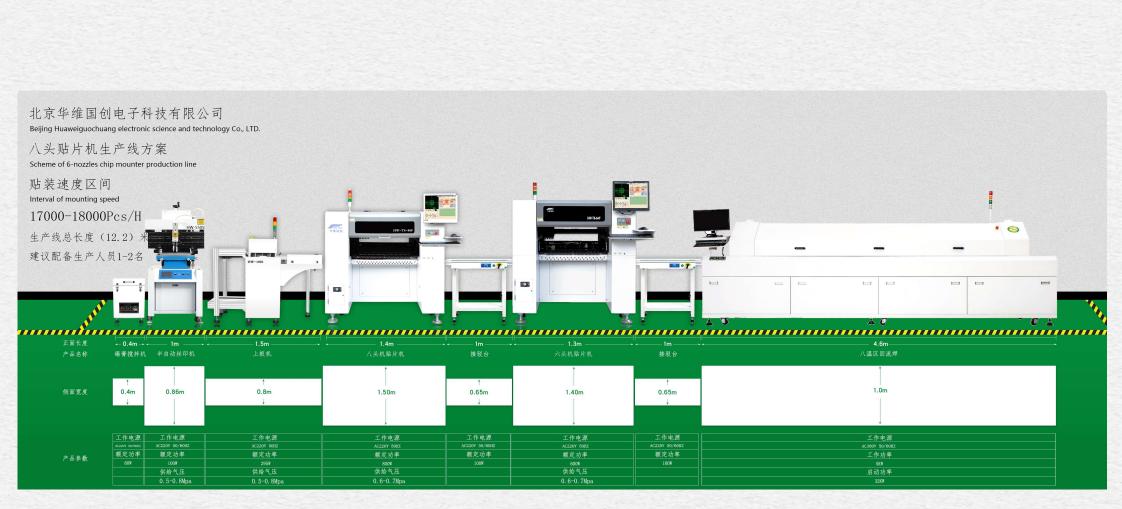




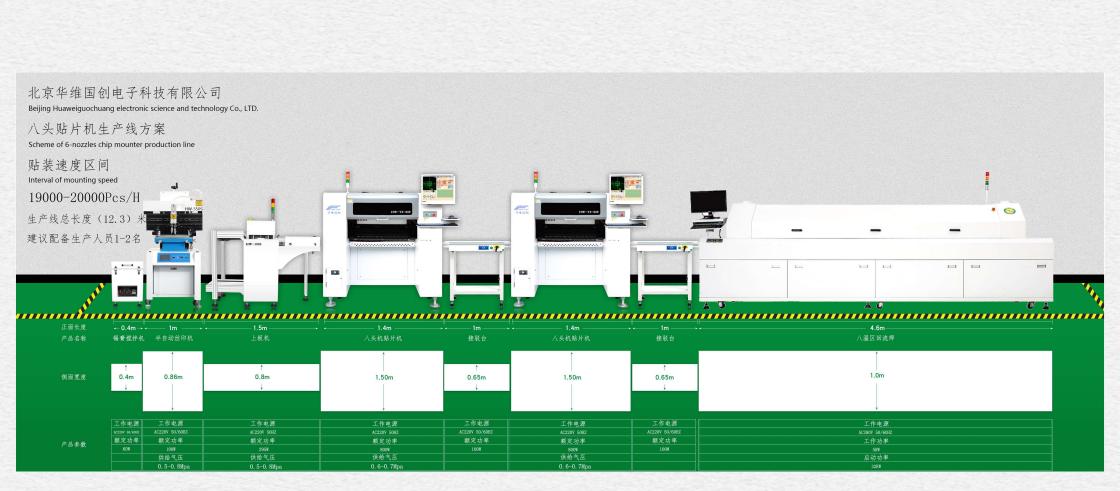
A production line plan which combines an eight-head machine and a reflow oven with six heating zones



A production line plan which combines an eight-head machine, an independent four-head machine and a reflow oven with eight heating zones



A production line plan which combines an eight-head machine, an six-head machine and a reflow oven with eight heating zones



A production line plan which combines two eight-head machines and a reflow oven with eight heating zones



## **Order Process**

Understand customers' demand, quotation, negotiation and contract signing



### **Order Process**



#### Visit the Exhibition Hall

Carry materials for actual mounting test.

### Make a Plan

According to each custo -mer's mounting needs, make a corresponding plan to the mounting production line.



#### **Sign the Contract**

Finalize the plan and sign the order agreement.

#### **Product Delivery**

Door to door installation training service.

The R & D Department of the company is in Beijing with offices in Hangzhou and Shenzhen. In addition, we have a wide range of domestic users, and Based on the international market, we have a professional foreign trade sales team, our international market share is growing year by year.

Facing the market, we do not inflate parameters, and do not exaggerate the publicity; Facing the customers, we are practical and responsible for the products. The pick and place machine produced by HuaweiGuochuang is high-end equipment used in electronic processing industry, and is mechatronics equipment w hich integrates motion system and software control system. Its main function is to mount the components on the circuit board. Product design is aimed at user g roups who are in need of batch processing, and in order to achieve 24-hour non-stop work and continuous profitability of products, we consider the long-term n on-stop work demand from the material selection, life, durability and other aspects.

HuaweiGuochuang is one of the few domestic manufacturers with R & D capability. We have been engaged in SMT equipment manufacturing for ten years. Company R & D team: Software Engineer, architect, algorithm engineer, with more than 10 years of SMT R & D experience under master's degree.



## Thank you

#### for your attention to HuaweiGuochuang

HuaweiGuochuang takes scientific and technological innovation as its core competitiveness, aiming to realize the full intelligence of SMT production line and "zero" interval line change which means the maximum reduction of PCB switching time.

We have strict requirements on products, and will continues to follow up, develop and upgrade SMT equipment more suitable for industrial production, so as to meet different production needs and help each partner's long-term development.

Sales manager: +86-13076782589 www.huaweismt.com

